



# SPEEDCUT

## PRODUCT DESCRIPTION:

Stretchable, 100-µm polyurethane film, which is free from any kind of solvent and which is suitable for hot transfer applications to cotton, polyester, acrylic and mixed fabrics. Matt surface finish.

## FILM FEATURES:

- Total thickness (film + adhesive) (Indicative value)  
100 µm

## LINER:

- 100-µm, adhesive-coated polyester liner.

## APPLICATION GUIDE FOR FLEX:

- Good adhesion to cotton, polyester, acrylics and mixed fabrics.

*For any other type of textile, carry out a test to check the resistance of the fabric to the press temperature and the compatibility of the SPEEDCUT film with the cloth.*



Cutting and weeding

**Cut a mirror image.**

**Weed after cutting.**



Prerequisites

**It is preferable to apply the film to previously washed fabrics.**

- Preheat press and textile prior to application: 130 °C (266 °F) for 3 seconds.



Pressing temperature

**130 °C (266 °F)**



Pressing duration

**5 seconds**



Pressing strength

**moderate pressure**



**After pressing, carefully remove the protector (liner) while the flex film is still: still hot (warm removal for fluorescents)**

- The SPEEDCUT flex films, except fluorescents and metallic colours, can be layered.
- Press the last layer of the graphic for 5 seconds at 130 °C (266 °F).
- Remove the liner when the flex film is still warm.

- For more information on the application method of SPEEDCUT, please refer to the Application Guide on the «Professionals» pages, on our website [www.hexis-graphics.com](http://www.hexis-graphics.com).

- Complete the work as follows: Place parchment paper on the graphic's surface and press the entire assembly.



Repressing temperature

**130 °C (266 °F)**



Repressing duration

**5 seconds**

Rest time before washing  
**24 hours minimum**

- Turn your garment inside out for washing.



Washing temperature

**with a maximum of 60 °C (140 °F)**



Washing conditions

**Use laundry products without chlorine bleach.**

- Dry cleaning is possible.



Drying conditions

**Tumble drying of the textile is possible at a maximum temperature of 100 °C (212 °F).**



Ironing conditions

**Iron your garment inside out.**

## STORAGE:



Storage period before use

**1 year**



Storage temperature

**+15 °C to +25 °C (+59 °F to +77 °F)**



Relative humidity during storage

**with relative humidity between 30 % and 70 %**



Storage method before use

**in its unopened original packaging**

**LABELLING PRODUCT:**

Oeko-Tex® Standard 100 label

**STANDARD  
100**CQ 1126/1  
IFTH**NOTES:**

Due to the great variety of substrates and the growing number of new applications, the installer must check the suitability of the medium for each application. All of the published information is based on measurements regularly performed in the laboratory. The published information does not however constitute a binding guarantee. The seller cannot be held liable for indirectly related damages and assumes no liability for claims that are higher than the replacement value of the purchased product. All specifications are subject to potential changes without prior notice. Our specifications are automatically updated on our website [www.hexis-graphics.com](http://www.hexis-graphics.com).